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Product Specification

Description	D13-55	CLEAR 3L PAD
Product Code	D1355-CL3W13D	Thermoformed rigid food grade plastic tray
Customer Ref		
Tray Issue :	2	
Tray Issue Date :	22/04/2021	
Dimensional		
		Tray
Length (mm)		238.5
Width (mm)		166.5
Depth / Height (mm)		55.0
Diameter (mm)		
Corner Radius (mm)		28.0
Flange (Side) (mm)		10.0
Flange (End) (mm)		10.0
Weight Excluding Pad & Glue (Tray Only) (g)		25.7
Weight Including Pad & Glue (g)		27.3
Pad Size (mm2) :	12750	
No. of Pads	1	
Tray weight and Pad size variance +/- 10%		
True positional tolerance: Centre line of cut relative to Centre Line of forming +/- 1 mm		
Material		
TYPE	r/PET/PE CLEAR 40% SINGLE DELAM	CODE 898 CLEAR
Site Accreditations		
ISO 9001:2015 - QMS		
BRCGS Global Standard for Packaging & Packaging Materials		
ISO 14001:2015 EMS		
OHSAS 18001:2007 OHSS		
Packaging Method		
Pallet Qty	5184	
Pallet Type	Wood (Open Ended)	
Pallet Size	Standard 1m x 1.2m	
Cardboard Box Type	N/A	
No of Boxes or Bags Per Pallet	12	
Cardboard Sheet	Bottom 0.97m x 1.17m x 0.4kg	
Cardboard Corner Struts	4 off (BOX-CB-POSTS SB) From bottom to the top.	
Pallet Liner	Bag 1 Shroud	
Stretch Wrap	Yes x 0.25kg	
Sleeve Type	Bag 6 (PLB-BAG6) 1.04mx0.92m (1.04x0.65+0.2 Gusset+0.07Lip) x 35um	
Layout (Average Sleeve Quantity)	12 Bags @ 432 trays = 5184	
Approx Weight of Pallet (Kg)	158	
Method of Closure	Tape	
Customer Reference No	19663 Cust 035495, 195636	
Pallet EAN Reference	5028100010755	
Recommended Storage Conditions		
Store in clean, dry conditions at recommended temperature 20 °c (+/- 5). No direct heat sources and / or direct sunlight.		Min Temperature (°c) -18
Labelling		
Each sleeve / internal bag(s) has a unique label - Machine Number, Product code, Product description, Pack Number, Average Sleeve Quantity, Date & Time, Batch Number (*****) and if applicable Customer Reference Number. Details from this label can be used for full traceability to manufacturing data, raw materials and personnel involved.		
Each pallet has a unique label. Pallet Number (15028100000*****), Product Code, Product Description, Colour, Average Pallet Quantity, Batch Number (*****), Date & Time. Details from this label can be used for full traceability to manufacturing data, raw materials and personnel involved.		
Statement Of Compliance		
This tray is suitable for direct contact with foodstuffs as defined by the Food Safety Act 1990, and conforms to the following Regulations: UK Reg is Regulations 2015 No. 1640, which supersedes The Materials and Articles in Contact with Food (England) Regulations 2012 - SI 2012 No. 2619. Regulation (EC) No. 1935/2004 of the European parliament and of the Council of 27 October 2004 on materials and articles intended to come into contact with food. Through our Quality Assurance and Quality Control systems at the manufacturing site, we comply with Commission Regulation (EC) No 2023/2006. Where plastic trays are produced using post consumer and post industrial waste materials, the recycled material is either super cleaned or encapsulated within a 100% virgin barrier which prevents direct contact between the recycled materials and foodstuffs. In addition (where specified) the trays also have a PE layer on the food contact surface. Commission Regulation 282/2008 on Recycled Plastic Materials and Articles Intended to come into Contact with Foods do not apply to recycled materials used behind a plastic functional barrier as specified in Directive 10/2011.		
Approved by:	Vaughan Smith	QHSE Manager
Specification Issue Date:	24/09/2021	Customer Approval:
Issued By:	Vaughan Smith	Date:
		Please be advised if no formal customer approval is received within 14 day this Product Specification will be automatically approved.